



HURRICANE RESISTANT BUILDINGS

Building CAT-5 Resistant Timber Roofs
An Illustrated Guide for Builders

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Building CAT-5 Resistant Timber Roofs An Illustrated Guide for Builders

Washington, D.C., 2022

PAHO



Pan American
Health
Organization



World Health
Organization
REGIONAL OFFICE FOR THE
Americas

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ISBN: 978-92-75-12571-7 (print)

ISBN: 978-92-75-12570-0 (pdf)

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Suggested citation. Hurricane Resistant Buildings. Building CAT-5 Resistant timber Roofs, An Illustrated Guide for Builders. Washington, D.C.: Pan American Health Organization; 2022. License: CC BY-NC-SA 3.0 IGO. <https://doi.org/10.37774/9789275125700>.

Cataloguing-in-Publication (CIP) data. CIP data are available at <http://iris.paho.org>.

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Acknowledgements

Eng. Shalini Jagnarine (primary author); Eng. Gisell Alban (contributor & illustrator); Dr. Dana van Alphen (contributor); Eng. Marie-Terese Louis (contributor); Hon. Tony Gibbs (peer reviewer); Eng. Clifford Murray (peer reviewer); Clemens Buter (reviewer); Patricia Bittner (editor).

Introduction

The year 2020 set a record for the highest number of tropical/subtropical storms registered in a year. According to data from the National Oceanic and Atmospheric Administration (NOAA), the 2020 Atlantic Hurricane Season was the busiest year, with 29 events that caused economic losses estimated at US\$ 50 billion, according to data from AON (1). Climate change has also brought with it an increased risk of the impact of higher intensity storms (2). The rise in water temperature in the Atlantic is causing a greater chance for hurricanes to develop. These natural events are not only more frequent but, in some cases, more catastrophic as well.

One major impediment to resilience is the lack of suitably qualified or experienced professionals to design and build hurricane-resistant buildings in many countries that are typically the most affected. In most developing countries, current building codes do not encourage the construction of robust structures that will withstand major hurricanes nor are the building codes enforced. Additionally, reconstruction after the impact of such events is often rushed and poorly designed and executed.

The Pan American Health Organization (PAHO) aims to reduce the recurrent damage following the impact of major hurricanes, with this illustrated, easy-to-follow guide to build Category 5-resistant roofs and external walls.

Context: Who this guide is for and when to use it

These guidelines are to be used by local builders and laymen for the safe design and construction of roofs in hurricane-prone regions. True sustainability is achieved once people understand what they can do to help themselves and prevent future damage and losses. Therefore, we aim to provide graphic tools illustrating the safe and proper way to build and connect timber roofs to help minimize the loss of building infrastructure, impact on livelihoods and loss of lives.

Scope: What is contained in this Guide?

Gable or Hip Roofs: recommended sizing and spacing of the timber structure.

Many buildings, including essential facilities such as health centres and shelters, are often built without the input from qualified structural engineers, designers, and builders. This guide provides detailed illustrations and information on the sizing of typical components for timber roofs which are resilient to wind speeds equivalent to Category 5 Hurricanes¹.

Minimum typical detailing for external concrete block walls is also included as the support structure for the timber roof.

Building geometry constraints of this Guide

This guide can be used for buildings in general, as long they comply with the following dimensions:

- Maximum building width: 60 feet or 18.3 metres
- Maximum building length: 80 feet or 24.4 metres
- Maximum mean roof height: 33 feet or 10 metres. Buildings that are 1-storey to 3-storeys high
- Minimum roof pitch: 20 degrees

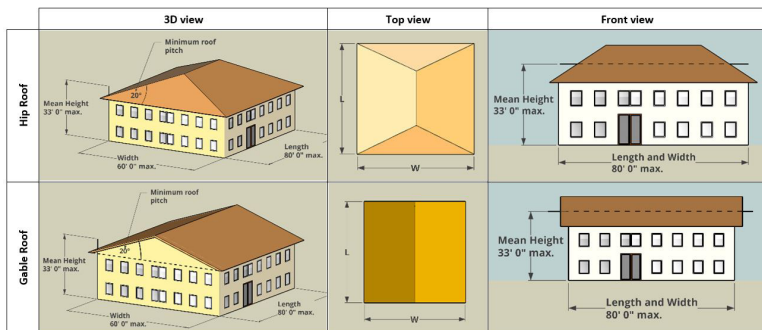
The information in this guide pertains to buildings that are either partially or fully enclosed in the event of a storm or hurricane. This means that the windows and doors should be fully closed to prevent wind or driving rain from causing damage to the interior furnishings and finishes of the building.

The guide is applicable to pitched roofs that are either hip or gable, as illustrated in the next page.

Key: How to use this Guide

This Guide is divided into 6 chapters. Chapters 1 and 2 provide an introduction on buildings, the performance of different buildings according to their geometry, and the components of roofs and walls for the reader's reference. Chapter 4

1. Category 5 Hurricane, according to the Saffir-Simpson scale, has minimum 3-second gust wind speeds of 173 mph or 77m/s over land.



contains illustrations of typical timber connectors, which should be installed at every timber joint or intersection. Chapter 5 contains useful information on roof sheeting and roofing screws. Chapter 6 comprises a simple Checklist that should be followed for timber roofs.

Chapter 4 contains practical design information to determine the maximum spacing of different standard sizes of timber roof members. It includes the roof components sizing and configuration. To find out which configuration/sub chapter applies to you, follow these steps:

1. Determine which exposure category your building falls into:
 - a. Exposure B refers to an urban or suburban location or a downtown location.
 - b. Exposure C refers to open country or grasslands.
 - c. Exposure D refers to flat unobstructed site facing a large water body.
2. Determine what is your roof type. This guide contains two types: gable or hip.
3. Determine the maximum spacing of the timber rafters and purlins in imperial or metric units for three standard timber sizes. Each table represents a maximum building width and includes two types of timber: hardwood or softwood.

CHAPTER 1

Building Performance

Building geometry

The illustrations below highlight safe, robust building shapes that are resilient (✓), that is, inherently able to withstand many of the forces that impact them, versus shapes that may be more susceptible to damage (✗) when impacted by events such as hurricanes and earthquakes (3).

Figure 1. Regular geometric shapes are recommended

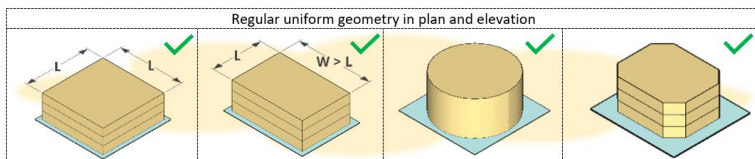


Figure 2. Irregular plan geometries are more prone to damage

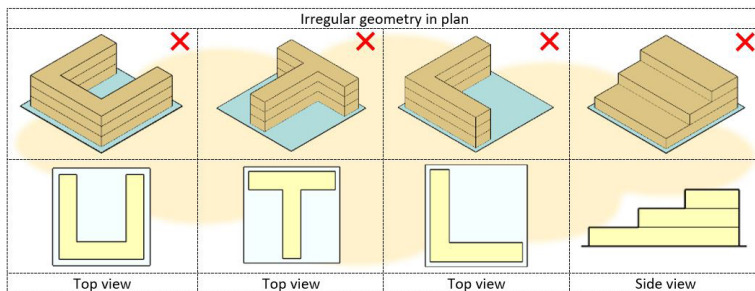


Figure 3. Irregular geometries in elevation are also more prone to damage

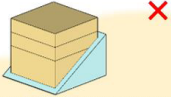
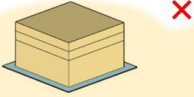
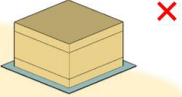

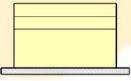
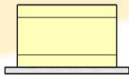
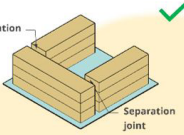
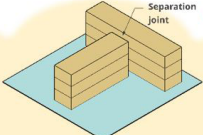
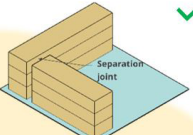
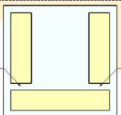
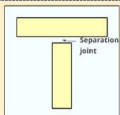
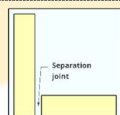
Irregular geometry in elevation		
		
		
Buildings on hillsides with tall slender columns on lower levels	Taller ground floor, such as buildings with shops on the ground floor	Taller middle floor

Figure 4. Breaking up of irregular geometry to make it regular

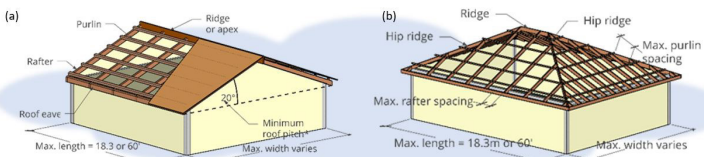
Irregular shapes can be made regular by having separation joints between regular shapes		
		
		

CHAPTER 2

Building Components

Roof components

Figure 5. Roof components and minimum roof pitch for (a) gable roofs and (b) hip roofs



* The steeper the roof, the better it will resist high winds.

For reference, Figure 5 illustrates the main roof components that will be mentioned in the following sections of this guideline.

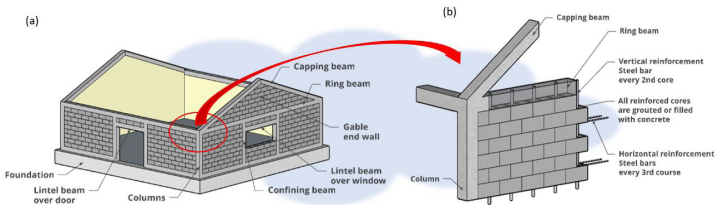
In this document, a minimum roof pitch of 20° is considered for gable roofs and 22.6° for hip roofs. The main timber structural members are considered, that is, the rafters and purlins.

Walls (masonry walls)

This guideline considers 6" (150mm) wide block walls as the minimum external wall thickness. Walls need to be reinforced horizontally and vertically to increase the resistance to high winds and earthquakes. At a minimum, the horizontal reinforcement should be steel reinforcing bars inserted every third block course, and the vertical reinforcement is a steel bar inserted every second core (the hollow pockets of the concrete block) and filled with concrete or cement grout for keeping the steel bar in place, as shown in illustration (a). Illustration (b) shows the reinforced concrete (RC) beams over the gable end walls, also called the

capping beam. The ring beam is the horizontal beam that forms a ring around the building. The reinforced concrete columns frame the corners of the block walls, provide resistance and support for the walls and roof. The lintel beams provide support around door and window openings (4).

Figure 6. (a) typical minimum framing structural frame components of concrete block masonry walls and (b) typical reinforcement for portion of wall



Note: Confining the block walls in RC beams and columns makes them more resistant to failure in earthquakes or hurricanes.

It is recommended that a certified structural engineer advise on the correct reinforcement requirements for the structural walls, beams, columns, and foundation.



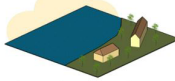
CHAPTER 3

Roofs to Resist Category 5 Hurricanes

This chapter presents the design of lightweight timber roofs to resist Category 5 Hurricanes. Follow the four steps listed below to design your roof.

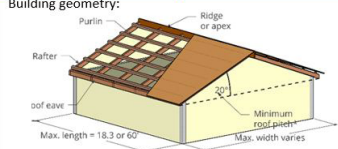
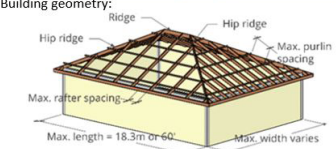
Step 1 – Select the Exposure Category based on your building’s location

Each table represents one of three different geographic locations [based on building codes (5)] referred to as ‘Exposure Categories.’ These three categories are as follows:

Exposure Category B	Exposure Category C	Exposure Category D
Building location:  An urban or suburban location or a downtown location	Building location:  Open country or grasslands	Building location:  A flat unobstructed site facing a large water body

Step 2 – Select your roof type (shape)

Each table represents one of two different types of roof types/shapes:

Roof type: Gable	Roof type: Hip
Building geometry:  Max. length = 18.3 or 60' Max. width varies	Building geometry:  Max. length = 18.3m or 60' Max. width varies


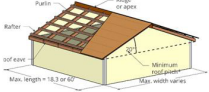
Step 3 – Select the maximum width of your building

Two maximum widths are presented in each table: 15.3m or 50-feet, and 18.3m or 60-feet.

Step 4 – Select the type of lumber or wood material to be used

Two types of wood are presented. Each table represents either softwoods of pine or cedar, or hardwoods of oak and maple. Refer to Annex 2 for the specific list of types of woods.

Buildings in Exposure B – Gable roof

Exposure Category B	Roof type: Gable
<p>Wind speed: 180 mph (80.5 m/s) 3-sec gust over land.</p> <p>Building location:</p>  <p>An urban or suburban location or a downtown location</p>	<p>Building geometry:</p> 

Maximum spacing for rafters based on different typical sizes are indicated in the tables below. Hardwoods and softwoods are shown in separate tables. Refer to Annex 2 for the list of suitable types of wood considered in this design.

The purlins, for the typical timber roof framing for a gable roof, are considered to have a standard size of 50mm x 50mm (2" x 2") at a maximum spacing of 1000mm (3'-0"). Each purlin connection to rafter carries an uplift force of 0.8kN or 180lbs.

Applicable for buildings with a maximum width of 15.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	450	360*	2.60	2.08
200 x 50	790	630	4.57	3.64
250 x 50	1230	980	7.11	5.66

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	600	490	3.47	2.83
200 x 50	1050	860	6.07	4.97
250 x 50	1630	1330	9.42	7.69

Applicable for buildings with a maximum width of 50'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	18	14*	584	468
8 x 2	31	25	1027	818
10 x 2	48	39	1598	1272

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	24	19	780	636
8 x 2	41	34	1365	1117
10 x 2	64	52	2118	1729

Applicable for buildings with a maximum width of 18.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	310	250*	2.14	1.73
200 x 50	550	440	3.8	3.04
250 x 50	860	680	5.94	4.70

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	420	340*	2.9	2.35
200 x 50	730	600	5.05	4.15
250 x 50	1140	930	7.88	6.43


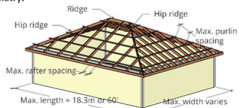
Applicable for buildings with a maximum width of 60'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	12	10*	481	389
8 x 2	22	17	854	683
10 x 2	34	27	1335	1057

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	17	13*	652	528
8 x 2	29	24	1135	933
10 x 2	45	37	1771	1445

* Spacing too close and inefficient use of material. Consider using larger size rafters or higher strength wood.

Buildings in Exposure B – Hip roof

Exposure Category B	Roof type: Hip
Wind speed: 180 mph (80.5 m/s) 3-sec gust over land.	
Building location:  An urban or suburban location or a downtown location	Building geometry: 

Maximum spacing for rafters based on different typical sizes are indicated in the tables below. Hardwoods and Softwoods are shown in separate tables. Refer to Annex 2 for the list of suitable types of wood considered in this design.

The purlins, for the typical timber roof framing for a gable roof, are considered to have a standard size of 50mm x 50mm (2" x 2") at a maximum spacing of 915mm (3'-0"). Each purlin connection to rafter carries an uplift force of 0.8kN or 180lbs.

Applicable for buildings with a maximum width of 15.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	540	430*	2.58	2.05
200 x 50	950	760	4.53	3.63
250 x 50	1460	1100	6.97	5.25

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	710	580	3.39	2.77
200 x 50	1250	1000	5.96	4.77
250 x 50	1900	1580	9.07	7.54

Applicable for buildings with a maximum width of 50'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	21	17*	580	461
8 x 2	37	30	1018	816
10 x 2	57	43	1567	1180

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	28	23	762	623
8 x 2	49	39	1340	1072
10 x 2	75	62	2039	1695

Applicable for buildings with a maximum width of 18.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	370	300*	2.11	1.71
200 x 50	660	530	3.77	3.02
250 x 50	1000	820	5.71	4.68

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	500	400*	2.85	2.28
200 x 50	880	710	5.02	4.05
250 x 50	1350	1100	7.70	6.28


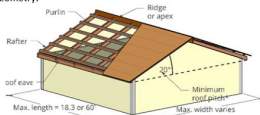
Applicable for buildings with a maximum width of 60'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	15	12*	474	384
8 x 2	26	21	847	679
10 x 2	39	32	1284	1052

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	20	16*	641	513
8 x 2	35	28	1128	910
10 x 2	53	43	1731	1412

* Spacing too close and inefficient use of material. Consider using larger size rafters or higher strength wood.

Buildings in Exposure C – Gable roof

Exposure Category C	Roof type: Gable
Wind speed: 180 mph (80.5 m/s) 3-sec gust over land.	
Building location:  Open country or grasslands	Building geometry: 

Maximum spacing for rafters based on different typical sizes are indicated in the tables below. Hardwoods and Softwoods are shown in separate tables. Refer to Annex 2 for the list of suitable types of wood considered in this design.

The purlins, for the typical timber roof framing for a gable roof, are considered to have a standard size of 50mm x 50mm (2" x 2") at a maximum spacing of 915mm (3'-0"). Each purlin connection to rafter carries an uplift force of 0.8kN or 180lbs.

Applicable for buildings with a maximum width of 15.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	310	240*	2.62	2.03
200 x 50	540	430*	4.57	3.64
250 x 50	840	670	7.10	5.67

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	410	330*	3.47	2.79
200 x 50	720	590	6.09	4.99
250 x 50	1110	910	9.39	7.7

Applicable for buildings with a maximum width of 50'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	12	9*	589	456
8 x 2	21	17*	1027	818
10 x 2	33	26	1596	1275

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	16	13*	780	627
8 x 2	28	23	1369	1122
10 x 2	44	36	2111	1731

Applicable for buildings with a maximum width of 18.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	210	170*	2.12	1.72
200 x 50	380	300*	3.84	3.03
250 x 50	580	470	5.87	4.75

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	280	230*	2.83	2.33
200 x 50	500	410*	5.06	5.06
250 x 50	770	630	7.79	7.79


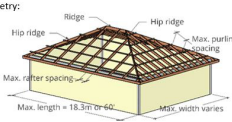
Applicable for buildings with a maximum width of 60' (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	8	7*	477	387
8 x 2	15	12*	863	681
10 x 2	23	19	1320	1068

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	11	9*	636	524
8 x 2	20	16*	1137	933
10 x 2	30	25	1751	1432

* Spacing too close and inefficient use of material. Consider using larger size rafters or higher strength wood.

Buildings in Exposure C – Hip roof

Exposure Category C	Roof type: Hip
<p>Building location:</p>  <p>Open country or grasslands</p>	<p>Building geometry:</p> 

Maximum spacing for rafters based on different typical sizes are indicated in the tables below. Hardwoods and Softwoods are shown in separate tables. Refer to Annex 2 for the list of suitable types of wood considered in this design.

The purlins, for the typical timber hip roof framing, are considered to have a standard size of 50mm x 50mm (2" x 2") at a maximum spacing of 1200mm (4'-0"). Each purlin connection to rafter carries an uplift force of 0.68kN or 153lbs.

The minimum pitch for this roof is 22.6° (5:12).

Applicable for buildings with a maximum width of 15.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	350	280*	2.53	2.03
200 x 50	620	500	4.49	3.62
250 x 50	960	770	6.95	5.57

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	470	380*	3.4	2.75
200 x 50	830	670	6.01	4.85
250 x 50	1280	1040	9.26	7.53

Applicable for buildings with a maximum width of 50'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	14	11*	569	456
8 x 2	24	20	1009	814
10 x 2	38	30	1562	1252

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	19	15*	764	618
8 x 2	33	26	1351	1090
10 x 2	50	41	2082	1693

Applicable for buildings with a maximum width of 18.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	240	190*	2.08	1.64
200 x 50	430	350*	3.72	3.03
250 x 50	670	540	5.80	4.67

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	330	260*	2.86	2.25
200 x 50	580	470	5.02	4.07
250 x 50	890	730	7.7	6.32


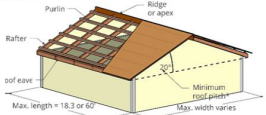
Applicable for buildings with a maximum width of 60'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	9	7*	468	369
8 x 2	17	14*	836	681
10 x 2	26	21	1304	1050

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	13	10*	643	506
8 x 2	23	19	1128	915
10 x 2	35	29	1731	1421

* Spacing too close and inefficient use of material. Consider using larger size rafters or higher strength wood.

Buildings in Exposure D – Gable roof

Exposure Category D	Roof type: Gable
Wind speed: 180 mph (80.5 m/s) 3-sec gust over land.	
Building location:  <p style="text-align: center;">A flat unobstructed site facing a large water body.</p>	Building geometry:  <p style="text-align: center;">Max. length = 18.3 or 60' Max. width varies</p>

Maximum spacing for rafters based on different typical sizes are indicated in the tables below. Hardwoods and Softwoods are shown in separate tables. Refer to Annex 2 for the list of suitable types of wood considered in this design.

The purlins, for the typical timber gable roof framing, are considered to have a standard size of 50mm x 50mm (2" x 2") at a maximum spacing of 915mm (3'-0"). Each purlin connection to rafter carries an uplift force of 0.92kN or 207lbs.

Applicable for buildings with a maximum width of 15.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	250	200*	2.6	2.01
200 x 50	440	350*	4.58	3.64
250 x 50	680	540	7.07	5.62

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	330	270*	3.43	2.81
200 x 50	580	480	6.03	4.99
250 x 50	900	630	9.36	7.7

Applicable for buildings with a maximum width of 50'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	10	8*	584	451
8 x 2	17	14*	1030	818
10 x 2	27	21	1539	1263

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	13	11*	771	632
8 x 2	23	19	1356	1122
10 x 2	35	29	2104	1731

Applicable for buildings with a maximum width of 18.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	170	140*	2.12	1.74
200 x 50	310	240*	3.86	2.99
250 x 50	470	380*	5.85	4.73

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	230	190*	2.86	2.36
200 x 50	410	330*	5.1	4.11
250 x 50	630	510	7.84	6.35

Applicable for buildings with a maximum width of 60'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	7	6*	477	391
8 x 2	12	9*	868	672
10 x 2	19	15*	1315	1063

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	9	7*	643	531
8 x 2	16	13*	1146	924
10 x 2	25	20	1762	1427

* Spacing too close and inefficient use of material. Consider using larger size rafters or higher strength wood.

Buildings in Exposure D – Hip roof

Maximum spacing for rafters based on different typical sizes are indicated in the tables below. Hardwoods and Softwoods are shown in separate tables. Refer to Annex 2 for the list of suitable types of wood considered in this design.

The purlins, for the typical timber hip roof framing, are considered to have a standard size of 50mm x 50mm (2" x 2") at a maximum spacing of 915mm (3'-0"). Each purlin connection to rafter carries an uplift force of 0.95kN or 215lbs.

The minimum pitch for this roof is 22.6° (5:12).

Applicable for buildings with a maximum width of 15.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	290	230*	2.55	2.02
200 x 50	510	410*	4.49	3.61
250 x 50	790	630	6.95	5.54

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	380	310*	3.34	2.73
200 x 50	680	550	5.98	4.84
250 x 50	1050	860	9.24	7.56

Applicable for buildings with a maximum width of 50'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	11	9*	573	454
8 x 2	20	16*	1009	812
10 x 2	31	25	1562	1245

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	15	12*	751	614
8 x 2	27	22	1344	1088
10 x 2	41	34	2077	1699

Applicable for buildings with a maximum width of 18.3m. (Metric units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	200	160*	2.1	1.68
200 x 50	360	280*	3.79	2.95
250 x 50	550	440	5.79	4.63

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (mm)		Uplift forces at connections (kN)	
Rafter sizes (mm)	Higher strength	Lower strength	Higher strength	Lower strength
150 x 50	270	220*	2.84	2.31
200 x 50	470	390*	4.94	4.1
250 x 50	730	600	7.68	6.31

Applicable for buildings with a maximum width of 60'. (Imperial units)

Softwood: Pines and Cedars				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	8	6*	472	378
8 x 2	14	11*	852	663
10 x 2	22	17	1302	1041

Hardwood: Maples or Oak				
	Maximum allowable rafter spacing (in)		Uplift forces at connections (lbs)	
Rafter sizes (in)	Higher strength	Lower strength	Higher strength	Lower strength
6 x 2	11	9*	638	519
8 x 2	19	15*	1111	922
10 x 2	29	24	1726	1418

* Spacing too close and inefficient use of material. Consider using larger size rafters or higher strength wood.

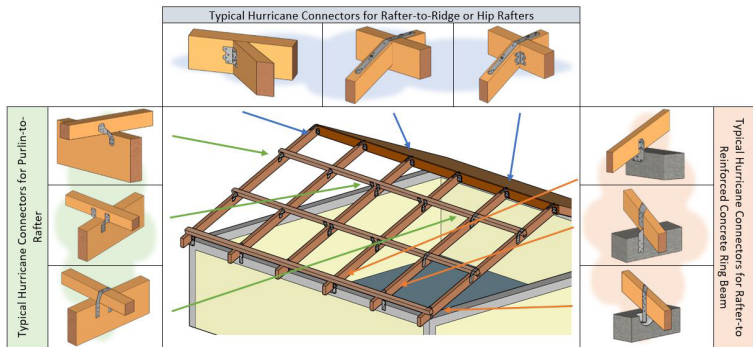
CHAPTER 4

Timber Roof Connectors

This section illustrates the typical connectors for timber roof members to resist high winds. The specific type and size of connector depends on the uplift forces that need to be resisted at each connection. It also depends on the proprietary strength of the brand of the hurricane connector available in your specific country.

Note that the uplift forces for the rafters and purlins are included in the design tables in Chapter 4 'Roofs to Resist Category 5 Hurricanes' of this guide. The connector(s) used should have a minimum strength to resist the uplift forces stated in the table.

Examples of types of connectors



All timber members must have connectors at joints.

Prescriptive connectors

PAHO does not advocate for specific suppliers or manufacturers.

In an attempt to make this guide more prescriptive and definitive in the building information provided, the following information has been taken from the Simpson StrongTie® High Wind Guide (available from: <https://embed.widencdn.net/pdf/plus/ssstoolbox/qdm2shtml/F-C-HWG20.pdf?u=cjmyin>) (6). This is proprietary information on hurricane straps (connectors) manufactured by Simpson StrongTie®. These connectors are readily available throughout the Americas.

The load tables give the uplift load resistance of each model of connector and the illustrations highlight possible uses for these straps/ connectors.

Using the Tables

Model No.:
This is the Simpson Strong-Tie product name.

Fasteners:
This shows the fastener quantity and type required to achieve the table loads.

Allowable Design Loads: The maximum load that a connection is designed to provide. There may be multiple design loads acting in different directions (uplift and lateral, F₁ or F₂) imposed on a connection.

Model No.	Qty. Req.	No. of Piles (Min.)	Fasteners		Allowable Loads	
			To Girder/Truss	To Wall Framing	DF/SP Uplift (160)	SPF Uplift (160)
H16	1	1	(2) 0.148" x 1 1/2"	(10) 0.148" x 1 1/2"	1,370	1,180
LTT20B ^{2,3,8}	1	2	(10) 0.148" x 3"	(1) 1/2", 5/8" or 3/4" ATR	1,500	1,290
H2.5A	4	2	(20) 0.131" x 1 1/2"	(20) 0.131" x 1 1/2"	1,725 ⁹	1,410
SS DTI2Z ^{3,11}	1	1	(8) 1/4" x 1 1/2" SDS	(1) 1/2" ATR	1,825	1,800
LG12	1	2	(16) 0.148" x 3 1/4"	(14) 0.148" x 3 1/4"	2,040	1,755

Qty. Req.: Many tables include quantity of connectors of one, two or even four connectors in some cases.

No. of Piles (Min.): Where applicable, for truss/girder connections, multiple piles will be indicated if required.

Nails: See p. 52 for other fastener sizes and information.

All installations should be designed only in accordance with the allowable load values set forth in this guide.

Products are listed in order of increasing allowable uplift. Allowable load changes greater than 5% from the previous guide are shown in red.

Icon Legend

Extra Corrosion Protection

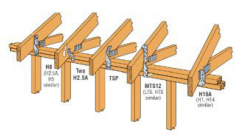
The teal arrow icon identifies products that are available with additional corrosion protection (ZMAX®, hot-dip galvanized or double-barrier coating). The SS teal arrow icon identifies products also available in stainless steel. Other products may also be available with additional protection; contact Simpson Strong-Tie for options. The end of the product name will indicate what type of extra corrosion protection is provided (Z = ZMAX, HDG = hot-dip galvanized or SS = stainless steel). Stainless products may need to be manufactured upon ordering. See pp. 8–10 for information on corrosion, and visit our website strongtie.com/info for more technical information on this topic. See p. 52 for more information in stainless steel nail requirements.

Strong-Drive® SD Connector Screw Compatible

This icon identifies products approved for installation with Simpson Strong-Tie® Strong-Drive® SD Connector screw. See strongtie.com/sd for more information.

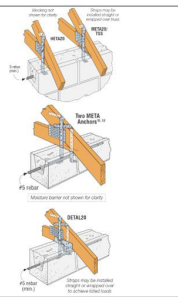
Rafter Connectors

Model No.	Qty. Req. ¹	Fasteners (Total)		DF/SP Allowable Loads			SPF Allowable Loads		
		To Truss/Rafter	To Purlins	Uplift (160)	Parallel to Plate (F ₁) (160)	Perp. to Plate (F ₂) (160)	Uplift (160)	Parallel to Plate (F ₁) (160)	Perp. to Plate (F ₂) (160)
H2-ST	1	(5) 0.131" x 1 1/2"	(5) 0.131" x 1 1/2"	420	135	145	420	135	145
H2-SASS ²	1	(5) 0.131" x 2 1/8"	(5) 0.131" x 2 1/8"	440	75	70	380	75	70
H1	1	(6) 0.131" x 1 1/8"	(4) 0.131" x 2 1/8"	480	510	190	475	440	165
H2-ST	1	(5) 0.131" x 2 1/8"	(5) 0.131" x 2 1/8"	580	155	145	565	135	145
H2-SA	1	(5) 0.131" x 1 1/8"	(5) 0.131" x 1 1/8"	630 ²	110	110	540	110	110
HGA10KT	1	(4) 1/4" x 1 1/2" SDS	(4) 1/4" x 3" SDS	650	1,165	500	500	840	675
LTS12 ³	1	(6) 0.148" x 1 1/8"	(6) 0.148" x 1 1/8"	660 ²	75 ²	125 ²	555	75 ²	125 ²
H2-SA	1	(5) 0.131" x 2 1/8"	(5) 0.131" x 2 1/8"	750 ²	110	110	615	110	110
TSP ⁴	1	(9) 0.148" x 1 1/8"	(6) 0.148" x 1 1/8"	755	310	190	650	265	160
H5	1	(5) 0.148" x 1 1/8"	(5) 0.148" x 1 1/8"	780	95	90	710	95	90
H112	1	(6) 0.162" x 2 1/8"	(6) 0.162" x 2 1/8"	830	525	760	715	450	655
H10A Slotted	1	(9) 0.148" x 1 1/8"	(9) 0.148" x 1 1/8"	855	540	285	760	505	285
H1	2	(12) 0.131" x 1 1/8"	(6) 0.131" x 2 1/8"	960	1,020	380	850	880	330
H10ASS ⁵	1	(9) 0.148" x 1 1/8"	(9) 0.148" x 1 1/8"	970	565	170	835	485	170
MTS12 ⁶	1	(7) 0.148" x 1 1/8"	(7) 0.148" x 1 1/8"	990 ²	75 ²	125 ²	850	75 ²	125 ²
H2-ST	2	(10) 0.131" x 1 1/8"	(10) 0.131" x 1 1/8"	990	270	290	890	270	290
TSP ⁴	1	(9) 0.148" x 1 1/8"	(6) 0.148" x 3"	1,015	310	190	875	265	160
H10AR	1	(9) 0.148" x 1 1/8"	(9) 0.148" x 1 1/8"	1,050	490	285	905	420	285
H10A-2	1	(9) 0.148" x 1 1/8"	(9) 0.148" x 1 1/8"	1,080	680	260	830	585	225
H10A	1	(9) 0.148" x 1 1/8"	(9) 0.148" x 1 1/8"	1,105 ²	565	285	1,015	485	285
H2-ST	2	(10) 0.131" x 2 1/8"	(10) 0.131" x 2 1/8"	1,180	270	290	1,130	270	290
H2-SA	2	(10) 0.131" x 1 1/8"	(10) 0.131" x 1 1/8"	1,270 ²	220	220	1,080	220	220
H14	1	(12) 0.131" x 1 1/8"	(10) 0.131" x 2 1/8"	1,375	725	285	1,050	480	245
HTS16 ⁸	1	(12) 0.148" x 1 1/8"	(12) 0.148" x 1 1/8"	1,310	75 ²	125 ²	1,125	75 ²	125 ²
LTS12 ³	2	(12) 0.148" x 1 1/8"	(12) 0.148" x 1 1/8"	1,300 ²	150 ²	250 ²	1,110	150 ²	250 ²
H16	1	(2) 0.148" x 1 1/8"	(10) 0.148" x 1 1/8"	1,370	—	—	1,180	—	—
H2-SA	2	(10) 0.131" x 2 1/8"	(10) 0.131" x 2 1/8"	1,460 ²	220	220	1,230	220	220
MTS12 ⁶	2	(14) 0.148" x 1 1/8"	(14) 0.148" x 1 1/8"	1,880	150 ²	250 ²	1,700	150 ²	250 ²



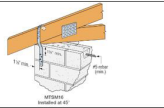
Truss/Rafter to Masonry/Concrete

Model No.	Qty. Req.	Application	One-Ply SPF Rafter/Truss			Two- or Three-Ply SPF Rafter/Truss				
			Fasteners to Rafter/Truss (Total) ¹	Uplift (160)	F ₁ (160)	F ₂ (160)	Fasteners to Rafter/Truss (Total) ¹	Uplift (160)	F ₁ (160)	F ₂ (160)
HETA12	1	Block/Concrete	(10) 0.148" x 1 1/8"	1,040	300 ²	1,040	(10) 0.162" x 3/4"	1,235	300 ²	1,040
META12	1	Block/Concrete	(7) 0.148" x 1 1/2"	1,420	340	770	(6) 0.162" x 3/4"	1,450	340	770
META10, META10, META20, META24, META40	1	Block/Concrete	(8) 0.148" x 1 1/8"	1,450	340	770	(6) 0.162" x 3/4"	1,450	340	770
HETA12	1	Block/Concrete	(7) 0.148" x 1 1/8"	1,455	340	770	(7) 0.162" x 3/4"	1,730	340	770
HETA10, HETA20, HETA24, HETA40	1	Block/Concrete	(6) 0.148" x 1 1/8"	1,810	340	770	(6) 0.162" x 3/4"	1,810	340	770
HETA16	1	Block/Concrete	(4) 0.148" x 1 1/8"	1,810	300 ²	1,040	(10) 0.162" x 3/4"	1,810	300 ²	1,040
META12, META16, META18, META20, META24, META40	2 ²	Block Concrete	(10) 0.148" x 1 1/8"	1,875	680	770	(14) 0.162" x 3/4"	1,795 2,435	1,285	1,080
HETA12, HETA16, HETA20, HETA24, HETA40	2 ²	Block Concrete	(10) 0.148" x 1 1/8"	1,920	680	770	(12) 0.162" x 3/4"	2,365 2,560	1,350	1,430
HETA10, HETA20, HETA24, HETA40	2 ²	Block Concrete	(10) 0.148" x 1 1/8"	1,920	680	770	(12) 0.162" x 3/4"	2,365 3,180	1,350	1,430
HETA16, HETA20, HETA24, HETA40	1	Block/Concrete	(10) 0.148" x 1 1/8"	2,120	340 ²	770	(6) 0.162" x 3/4"	2,120	340 ²	770
DETA20	1	Block/Concrete	(18) 0.148" x 1 1/8"	2,480	2,000	1,370	—	—	—	—



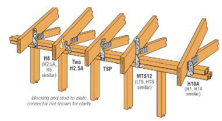
Hip Rafter to Wall Connector

Model No.	Member Size	Fasteners		DF/SP Allowable Loads (160)		SPF Allowable Loads (160)	
		To Truss/Rafter	To Wall	Uplift	F ₁	Uplift	F ₁
TJCS7 (1-85 ²)	2x4 min.	(6) 0.131" x 1 1/8"	(6) 0.131" x 1 1/8"	375 ²	—	325 ²	—
TJCS7 (1-85 ²)	2x6 min.	(12) 0.131" x 1 1/8"	(12) 0.131" x 1 1/8"	750 ²	—	645 ²	—
HCP2 ³	2x	(6) 0.148" x 1 1/8"	(6) 0.148" x 1 1/8"	590	—	255	510
HCP1-B1	1 1/4"	(6) 0.148" x 1 1/8"	(6) 0.148" x 1 1/8"	590	—	295	510
MTSM16	2x	(7) 0.148" x 1 1/8"	(4) 1/4" x 2 1/4" Titen Bolt™	830	—	715	—



Rafter Connectors

Model No.	Qty. Req. ¹⁾	Fasteners (Total)		DF/SP Allowable Loads			SPF Allowable Loads		
		To Truss/Rafter	To Plates	Uplift (160)	Parallel to Plate (F _a) (160)	Perp. to Plate (F _a) (160)	Uplift (160)	Parallel to Plate (F _a) (160)	Perp. to Plate (F _a) (160)
H2.5T	1	(5) 0.131" x 1 1/2"	(5) 0.131" x 1 1/2"	420	135	145	420	135	145
H2.5ASS ²⁾	1	(5) 0.131" x 2 1/2"	(5) 0.131" x 2 1/2"	440	75	70	380	75	70
H1	1	(6) 0.131" x 1 1/2"	(4) 0.131" x 2 1/2"	480	510	190	425	440	155
H2.5T	1	(5) 0.131" x 2 1/2"	(5) 0.131" x 2 1/2"	590	135	145	565	135	145
H2.5A	1	(5) 0.131" x 1 1/2"	(5) 0.131" x 1 1/2"	635 ³⁾	110	110	540	110	110
HGA10KT	1	(4) 1/4" x 1 1/2" SDS	(4) 1/4" x 3" SDS	650	1,165	940	500	840	675
LT512 ³⁾	1	(6) 0.148" x 1 1/2"	(6) 0.148" x 1 1/2"	660 ³⁾	75 ⁴⁾	125 ⁴⁾	555	75 ⁴⁾	125 ⁴⁾
H2.5A	1	(5) 0.131" x 2 1/2"	(5) 0.131" x 2 1/2"	730 ³⁾	110	110	615	110	110
TSP ⁴⁾	1	(9) 0.148" x 1 1/2"	(6) 0.148" x 1 1/2"	755	310	190	650	265	160
HR	1	(5) 0.148" x 1 1/2"	(5) 0.148" x 1 1/2"	780	85	90	710	95	90
SDWC15600 ⁴⁾	1	—	—	805 ³⁾	880 ³⁾	225	505	265	190
HT1Z	1	(6) 0.162" x 2 1/2"	(6) 0.162" x 2 1/2"	830	525	760	715	450	655
HTDA Sloped	1	(9) 0.148" x 1 1/2"	(9) 0.148" x 1 1/2"	855	590	285	760	505	285
H1	2	(12) 0.131" x 1 1/2"	(8) 0.131" x 2 1/2"	960	1,620	380	850	880	330
HYASS ⁵⁾	1	(9) 0.148" x 1 1/2"	(9) 0.148" x 1 1/2"	970	565	170	835	485	170
M512 ³⁾	1	(7) 0.148" x 1 1/2"	(7) 0.148" x 1 1/2"	990	75 ⁴⁾	125 ⁴⁾	850	75 ⁴⁾	125 ⁴⁾
H2.5T	2	(10) 0.131" x 2 1/2"	(10) 0.131" x 2 1/2"	990	270	290	990	270	290
TSP ⁴⁾	1	(9) 0.148" x 1 1/2"	(6) 0.148" x 3"	1,015	310	190	875	265	160
HTDAR	1	(9) 0.148" x 1 1/2"	(9) 0.148" x 1 1/2"	1,050	490	285	905	420	285
HTDA-2	1	(9) 0.148" x 1 1/2"	(9) 0.148" x 1 1/2"	1,080	680	260	930	585	225
HTDA	1	(9) 0.148" x 1 1/2"	(9) 0.148" x 1 1/2"	1,105 ³⁾	565	285	1,015	485	285
H2.5T	2	(10) 0.131" x 2 1/2"	(10) 0.131" x 2 1/2"	1,180	270	290	1,130	270	290
SDWC15600 ⁴⁾	2	—	—	1,200	685	965	1,045	495	670
H2.5A	2	(10) 0.131" x 1 1/2"	(10) 0.131" x 1 1/2"	1,270 ³⁾	220	220	1,080	220	220
H14	1	(12) 0.131" x 1 1/2"	(13) 0.131" x 2 1/2"	1,275	725	285	1,050	480	245
HTS16 ³⁾	1	(12) 0.148" x 1 1/2"	(12) 0.148" x 1 1/2"	1,310	75 ⁴⁾	125 ⁴⁾	1,125	75 ⁴⁾	125 ⁴⁾
LT512 ³⁾	2	(12) 0.148" x 1 1/2"	(12) 0.148" x 1 1/2"	1,320 ³⁾	150 ⁴⁾	250 ⁴⁾	1,110	150 ⁴⁾	250 ⁴⁾
HR	1	(2) 0.148" x 1 1/2"	(10) 0.148" x 1 1/2"	1,370	—	—	1,180	—	—
H2.5A	2	(10) 0.131" x 2 1/2"	(10) 0.131" x 2 1/2"	1,460 ³⁾	220	220	1,230	220	220
M512 ³⁾	2	(14) 0.148" x 1 1/2"	(14) 0.148" x 1 1/2"	1,880	150 ⁴⁾	250 ⁴⁾	1,700	150 ⁴⁾	250 ⁴⁾



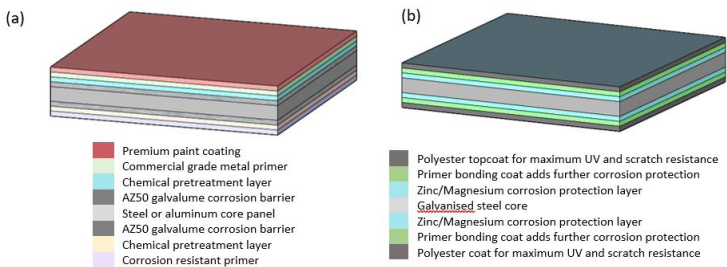
CHAPTER 5

Roof Sheeting

Typically, corrugated galvanised metal roof sheets are used as the lightweight, affordable, and easy-to-install metal roof sheeting over most buildings. Galvanised metal sheets are generally defined by the gauge: 22ga., 24ga. The higher the gauge number, the thinner the sheet thickness. Galvanised metal consists of a thin layer of zinc anticorrosive coating to protect the inner mild steel metal sheet.

There are other types of durable anticorrosive metal sheets, such as Galvalume. This is where the base metal is protected with a layer of Aluminium (Al), Zinc (Zn) and Silicon (Si). It is similar in appearance to galvanized sheets and has similar durability benefits; however, Galvalume may be more durable in coastal environments.

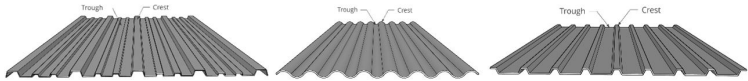
Figure 7. (a) Typical Galvalume layers, (b) Typical Galvanised layers



Roof sheets

Metal roof sheets come in many different proprietary profile shapes, such as those illustrated in the next page:

Figure 8. Examples of different roof sheet profiles shapes



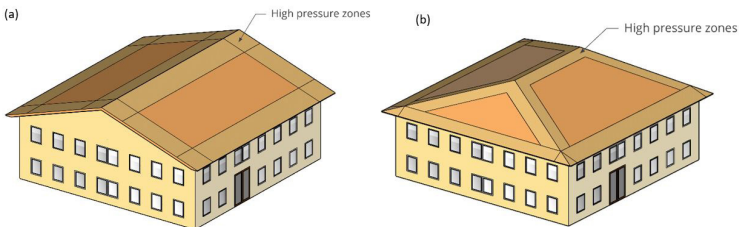
Different manufacturers use different layer composition, thicknesses, and profiles to achieve the strength and durability of the metal sheeting. There is no standard industry thickness related to gauge, that is, 24-gauge may refer to 0.45mm thick from one manufacturer and 0.5mm thick from a different manufacturer.

It is important to check that the metal sheeting used on the building is suitable for the environment in which the building is located. Marine and coastal environments may require thicker anti-corrosive protection than buildings located in inland urban or country areas.

Roofing screws

There are specific sections of gable or hip roofs that attract higher wind pressures (refer to light orange perimeter strips around each face of the roof in image 9 below). The roof sheets should be connected using galvanised or stainless-steel metal screws at appropriate maximum spacings to ensure that the roof sheet does not tear or rip off in high winds. The high wind pressure zones may require that roof screws in these areas are spaced more closely together. Usually, the roof sheet manufacturer specifies the maximum allowable spacing of the screws to ensure the design resistance is achieved (7).

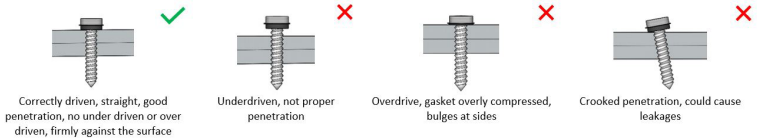
Figure 9. (a) High pressure zones in gable roofs, (b) High pressure zones in hip roofs



Leak prevention between the roofing screw and roof sheet connection can be achieved by the following:

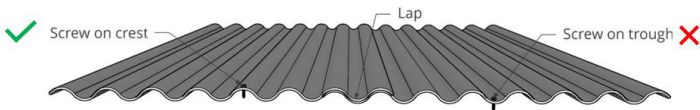
1. Using roofing screws that have a compressible rubber gasket under the washer to prevent water ingress under the washer, installing the screws properly.

Figure 10. Roofing screw positioning



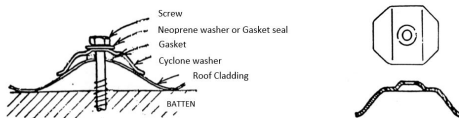
2. Connect the screws through the crest of the corrugated roof sheets. This location will ensure the screw penetration is exposed to less water than the valley of the roof sheet and that the screw head has enough space for the connection. Manufacturers of different roof sheet profiles would specify the correct location and spacing of the roof screws to satisfy wind pressures. Also ensure that roof sheets have adequate lap between sheets, as per the manufacturer's specifications.

Figure 11. Screw connection on roof sheet

































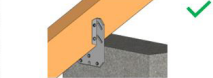
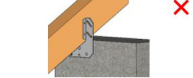
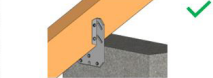
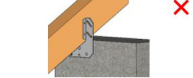
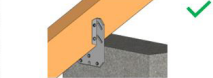
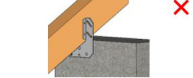









Use cyclone washers (8). An example is shown in the figure below.

Figure 12. Example of cyclone washers



CHAPTER 6

Quality Control Checklist

Task	Status										
<p>Check the quality of the timber. Check that the timber has no defects such as knots, splits, rotting or water-damaged parts (9).</p> <table border="1" data-bbox="208 486 760 662"> <tr> <td data-bbox="208 486 317 572">  <p>Good</p> </td> <td data-bbox="317 486 425 572">  <p>Shakes</p> </td> <td data-bbox="425 486 534 572">  <p>Bow</p> </td> <td data-bbox="534 486 643 572">  <p>Twist</p> </td> <td data-bbox="643 486 752 572">  <p>Split</p> </td> </tr> <tr> <td data-bbox="208 572 317 662">  <p>Knotholes</p> </td> <td data-bbox="317 572 425 662">  <p>Wane</p> </td> <td data-bbox="425 572 534 662">  <p>Cup</p> </td> <td data-bbox="534 572 643 662">  <p>Checks</p> </td> <td data-bbox="643 572 752 662">  <p>Crook</p> </td> </tr> </table>	 <p>Good</p>	 <p>Shakes</p>	 <p>Bow</p>	 <p>Twist</p>	 <p>Split</p>	 <p>Knotholes</p>	 <p>Wane</p>	 <p>Cup</p>	 <p>Checks</p>	 <p>Crook</p>	<input type="checkbox"/>
 <p>Good</p>	 <p>Shakes</p>	 <p>Bow</p>	 <p>Twist</p>	 <p>Split</p>							
 <p>Knotholes</p>	 <p>Wane</p>	 <p>Cup</p>	 <p>Checks</p>	 <p>Crook</p>							
<p>Verify before purchase that the timber members are treated to resist insect and termite attacks and weathering.</p>	<input type="checkbox"/>										
<p>Check that the correct sizes of the rafters and purlins are used at the correct maximum spacing. (Refer to the tables in chapter 3).</p>	<input type="checkbox"/>										
<p>Check that the minimum roof pitch is correct. (at least 20°).</p>	<input type="checkbox"/>										
<p>Check that all joints, intersection between timber members and timber to wall or beams, have the correct hurricane connector with the correct number of nails or screws.</p> <table border="1" data-bbox="256 765 712 868"> <tr> <td data-bbox="256 765 495 868">  <p>Connector with correct screws</p> </td> <td data-bbox="495 765 712 868">  <p>Connector with missing screws/ nails</p> </td> </tr> </table>	 <p>Connector with correct screws</p>	 <p>Connector with missing screws/ nails</p>	<input type="checkbox"/>								
 <p>Connector with correct screws</p>	 <p>Connector with missing screws/ nails</p>										
<p>Check that the roof sheeting is corrosion-resistant and meets the correct minimum thickness. Also check the allowable wind pressure and roof screw maximum spacing. This should be verified before purchase.</p>	<input type="checkbox"/>										
<p>Check that the correct size, spacing and type of roof sheeting screws are used with washers.</p> <table border="1" data-bbox="122 939 847 1033"> <tr> <td data-bbox="122 939 415 1033">  <p>Screw with correct size washer and rubber gasket</p> </td> <td data-bbox="415 939 643 1033">  <p>Screw without washer and rubber gasket</p> </td> <td data-bbox="643 939 847 1033">  <p>Screw with wrong oversized washer</p> </td> </tr> </table>	 <p>Screw with correct size washer and rubber gasket</p>	 <p>Screw without washer and rubber gasket</p>	 <p>Screw with wrong oversized washer</p>	<input type="checkbox"/>							
 <p>Screw with correct size washer and rubber gasket</p>	 <p>Screw without washer and rubber gasket</p>	 <p>Screw with wrong oversized washer</p>									

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Annex 1 – Wind Speeds

Relationship between Wind Speeds in Design Codes and Saffir–Simpson Scale Hurricane Wind Scale

The hurricane reports from the National Hurricane Center include the Saffir–Simpson Hurricane Categories 1 to 5. This scale is relied on by local emergency management agencies in order to warn the populations of the need to prepare for upcoming severe weather systems. The Saffir–Simpson Hurricane Scale has wide acceptance and popularity. Its five Categories are based on wind speed intensity and barometric pressure at the centre of the storm. The quoted wind speeds determining the various Categories are sustained wind speeds with a 1-minute averaging time at 33 ft over open water. It is understood that the wind speeds categorising the hurricanes are the most intense in the system—typically in the north-east eye wall. Those speeds are not necessarily the ones impacting on any particular island or part of an island.

It is important to note that the wind speeds reported by the National Hurricane Centre are not the same as those determined by researchers specifically for use in the design of structures.

The American Society of Civil Engineers ASCE 7 standard commonly used by engineers for wind-resistant design purposes in the USA and the Caribbean uses a 3-second gust speed at 33 ft above ground in open terrain with scattered obstructions having heights generally less than 30 feet – commonly associated with flat open country and grasslands. This is known as Exposure C. The wind speed thus defined is the Basic Wind Speed for use in structural design.

This section lists basic wind speeds for different return periods across several countries in the Americas. The basic wind speed is used to develop the design wind speeds for building design in the respective countries. The Saffir–Simpson Hurricane Scale wind speeds are also included as a comparison between the basic wind speeds versus Category 5 Hurricane wind speeds.

Table 1.1 Approximate Relationship between Wind Speeds in ASCE 7 and Saffir–Simpson scale Hurricane Wind Scale

Hurricane Category	Sustained Wind Speed over Water		Gust Wind Speed over Water		Gust Wind Speed over Land	
	mph	m/s	mph	m/s	mph	m/s
1	74-95	33-42	90-116	40-51	81-105	36-47
2	96-110	43-49	117-134	52-59	106-121	48-54
3	111-129	50-57	135-157	60-70	122-142	55-63
4	130-156	58-69	158-190	71-84	143-172	64-76
5	>157	>70	>191	>85	>173	>77

Note: Country wind speeds in red text exceed the minimum wind speed for Category 5 Hurricanes.

Table 1.2 Wind speeds - The Caribbean

Note: 2019 PAHO wind hazard maps publication (10), same as the OECS Building Code wind speeds (updated in September 2016). When using ASCE 7-10 the following values shall be adopted for the Basic Wind Speed V for Category II Buildings.

Location	700-year [mph]	1700-year [mph]
Trinidad (S)	87	110
Trinidad (N)	128	147
Isla Margarita	133	152
Grenada	154	168
Bonaire	149	156
Curacao	149	165
Aruba	146	162
Barbados	152	169
Saint Vincent	155	171
Saint Lucia	155	172
Martinique	159	171
Dominica	159	172
Guadeloupe	157	168
Montserrat	161	172

Location	700-year [mph]	1700-year [mph]
St. Kitts and Nevis	163	170
Antigua and Barbuda	160	168
Saint Martin/Sint Maarten	167	175
Anguilla	165	176
US Virgin Islands	167	176
British Virgin Islands	169	180
Grand Cayman	187	198
Little Cayman/Cayman Brac	178	197
Hispaniola	110-160	120-170
Jamaica	140-160	150-170

Note: The above values are 700-year return period for Category II Buildings and 1700-year return period for Category III and IV Buildings. These are “failure” wind speeds therefore a Load Factor of 1.0 does not need to be applied.

Table 1.3 Wind speeds - Latin America

Location	50-year [mph]	200-year [mph]	700-year [mph]	1700-year [mph]
Cuba			120-170	140-190
Dominic Republic			120-175	125-185
Puerto Rico			150-170	160-180
Mexico	56-144	62-177		
Guatemala	68.4		70-140	
Honduras			70-170	
El Salvador ⁶				
Nicaragua	67-125	81-157	70-170	
Costa Rica	62-87			
Panama	72-87			
Brazil	67-112			
Colombia			70-120	

Location	50-year [mph]	200-year [mph]	700-year [mph]	1700-year [mph]
Colombia Archipelago: Providencia and Santa Catalina San Andrés			140 125	155 145
Venezuela (excluding Margarita)			70-130	

⁵ El Salvador building code states a basic wind pressure of 30 kgf/m² or 0.3kPa. This is derived from a wind speed of 15.4 m/s or 34.6 mph, however neither the averaging period nor the return period are identified.

Annex 2 – List of Hardwoods and Softwoods

Types of Softwoods and Hardwoods that are suitable for use in the designs illustrated in this guide are listed here. (11)

Softwood		
Material	Higher strength	Lower strength
Cedar	Eastern red cedar	Atlantic white
	Incense	Northern white
	Port-Orford	Western redcedar
	Yellow	
Pine	Jack	Eastern white
	Loblolly	Lodgepole
	Longleaf	Ponderosa
	Pitch	Red
	Pond	Spruce
	Sand	Sugar
	Shortleaf	Western white
	Slash	
	Virginia	
<p>Notes:</p> <p>Design stresses considered for the higher strength softwood are:</p> <ul style="list-style-type: none"> • Bending stress parallel to grain, $S_p = 21.2 \text{ N/mm}^2$ • Shear stress parallel to grain, $S_v = 5.9 \text{ N/mm}^2$ <p>Design stresses considered for the lower strength softwood are:</p> <ul style="list-style-type: none"> • Bending stress parallel to grain, $S_p = 16.5 \text{ N/mm}^2$ • Shear stress parallel to grain, $S_v = 4.8 \text{ N/mm}^2$ 		

Hardwood		
Material	Higher strength	Lower strength
Cherry	Black	
Maple	Sugar	Bigleaf
		Black
		Red
		Silver
Oak, red	Black	Laurel
	Cherrybark	Northern red
	Pin	Southern red
	Scarlet	Willow
	Water	
Oak, white	Chestnut	Bur
	Live	Overcup
	Post	
	Swamp chestnut	
	Swamp white	
	White	
Walnut	Black	
<p>Notes:</p> <p>Design stresses considered for the higher strength hardwood are:</p> <ul style="list-style-type: none"> • Bending stress parallel to grain, $S_p = 27.3 \text{ N/mm}^2$ • Shear stress parallel to grain, $S_v = 9.3 \text{ N/mm}^2$ <p>Design stresses considered for the lower strength hardwood are:</p> <ul style="list-style-type: none"> • Bending stress parallel to grain, $S_p = 22.3 \text{ N/mm}^2$ • Shear stress parallel to grain, $S_v = 8.1 \text{ N/mm}^2$ 		

Annex 3 – Sample Calculation

The sample calculations in this annex are for reference by civil/structural engineers who may be using this guide.

Project: Hurricane Resistant Buildings				Date: 12-Jul-21	
Engineer: Shalini Jagnarine-Azan				Page: 1 of 5	
Description: Gable Roof 180mph Exposure B					
Design reference code: ASCE 7-16					
Input all items in red.					
Wind Loads based on Category 5 Hurricanes: 3-sec gust wind speeds over land: >173mph (77m/s)					
Item description:	Value	Unit	Reference	Unit	Notes
Basic wind speed, V	80.5	m/s =	180	mph	BASIC WIND SPEED, V. Three-second gust speed at 33 ft (10 m) above the ground in Exposure C (see Section 26.7.3) as determined in accordance with Section 26.5.1.
Building description:					
Enclosed			26.2		BUILDING, ENCLOSED: A building that has the total area of openings in each wall, that receives positive external pressure, less than or equal to 4 sq ft (0.37 m ²) or 1% of the area of that wall, whichever is smaller. This condition is expressed for each wall by the following equation: $A_o < 0.01A_g$ or $4 \text{ sq ft } (0.37 \text{ m}^2)$, whichever is smaller, where A_o = total area of openings in a wall that receives positive external pressure, in ft ² (m ²), and A_g = the gross area of that wall in which A_o is identified, in ft ² (m ²).
Low-rise			26.2		BUILDING, LOW-RISE: Enclosed or partially enclosed building that complies with the following conditions: 1. Mean roof height h less than or equal to 60 ft (18 m). 2. Mean roof height h does not exceed least horizontal dimension.
Building category	III				Table 1.5-1, ASCE 7-16 in hurricane prone region
Importance factor	1.00		Table 6.1		Buildings and other structures, the failure of which could pose a substantial risk to human life
Site Location:					
Surface roughness	B		26.7.2		Surface Roughness B: Urban and suburban areas, wooded areas, or other terrain with numerous, closely spaced obstructions that have the size of single-family dwellings or larger
Exposure	B		26.7.3		Exposure B: For buildings or other structures with a mean roof height less than or equal to 30 ft (9.1 m), Exposure B shall apply where the ground surface roughness, as defined by Surface Roughness B
Wind Directionality factor, K _d	0.85		Table 26.6-1		main wind force-resisting system
Topographic Effects:					
Topographical factor, K _{z1}	1		26.8		To calculate different K _{z1} for different topographic locations $K_{z1} = (1 + K_1 K_2 K_3) / 2$ Taken for ease of calculation in this template
Gust factor, G	0.85		26.11.1		Gust-Effect Factor. The gust-effect factor for a rigid building or other structure is permitted to be taken as 0.85.
Velocity pressure					
exposure coefficients, K _z	0.72		Table 26.10-1		For exposure B and height of 33ft.
Ground elevation factor, K _e	1.00		Tbl. 26.9-1		Take K _e = 1.0 for all cases as worse case

Project: Hurricane Resistant Buildings				Date: 12-Jul-21		
Engineer: Shalini Jagnarine-Azan				Page: 2 of 5		
Description: Gable Roof, 180mph, Exposure B						
Building Geometry:		Value	Unit	Reference	Unit	Notes
Structure height, h		10	m =	33	ft	Assume max. 3-storeys
Roof angle		20	degrees			Use this as the minimum recommended pitch for all roofs, 4° 38' 1" (4.38 12)
Building length, L		24.5	m =	80.4	ft	Use maximum building width & length as 80ft, 24.5m
h/L =		0.41				

Wind Velocity pressure, $q_z = 0.613 K_z \cdot K_{zt} \cdot K_d \cdot K_e \cdot V_2$ (N/m²)
hence, $q_z = q_h = 2.43$ kN/m²

Important Note:

26.12.3 Protection of Glazed Openings. Glazed openings in Risk Category II, III, or IV buildings located in hurricane-prone regions shall be protected as specified in this section.

26.12.3.1 Wind-Borne Debris Regions. Glazed openings shall be protected in the following:

1. Within 1 mi (1.6 km) of the coastal mean high water line where the basic wind speed is equal to or greater than 130 mi/h (58 m/s), or
2. In areas where the basic wind speed is equal to or greater than 140 mi/h (63 m/s).

Internal pressure Coefficient Table 26.13-1 for enclosed building

coefficient, G_{Cpi} 0.18
-0.18

WIND LOADS ON BUILDINGS: MAIN WIND FORCE RESISTING SYSTEM (ENVELOPE PROCEDURE)

Ref. Chapter 28

Wind pressure, $p = q_h [G_{Cpf} - G_{Cpi}]$ N/m²

Reference
28.3-1

Building Geometry Assumptions:

Length, L = 24.5 m = 80.4 ft
Width, w = 9.8 m = 32.2 ft Assume width is half length
Width of edge zones E, a = 0.4h = 4 m or a = 10% (w) = 0.98 m
But a cannot be less than, 4% of w = 0.392 m or a = 0.98 m
=> width of edge pressure zones, 2E & 3E, a = 0.98 m

Width of edge higher wind pressure zones, for closer spacing roof sheet connectors, a:

Building width (m)	a (m)
24.5	2.45
19.6	1.96
18.4	1.84
12.25	1.23
9.8m or less	0.98

Project: Hurricane Resistant Buildings	Date: 12-Jul-21
Engineer: Shalini Jagnarine-Azan	Page: 3 of 5
Description: Gable Roof 180mph Exposure B	

External pressure coefficients	Roof zones, for 20deg angle				
	2	2E	3	3E	
coefficient, GCpf	-0.69	-1.07	-0.48	-0.69	Load Case A - wind direction predominantly on long side of building
coefficient, GCpf	-0.69	-1.07	-0.37	-0.53	Load Case B - wind direction predominantly on short side of building

GCpf - GCpi	-0.87	-1.25	-0.66	-0.87	Load Case A
	-0.87	-1.25	-0.55	-0.71	Load Case B

wind pressure, p (kN/m2)	-2.11	-3.04	-1.60	-2.11	Load Case A
	-2.11	-3.04	-1.34	-1.72	Load Case B

Use maximum pressure in main roof area, zones 2 and 3, p = -2.11 kN/m2 = -44.1 psf

Use maximum pressure in edge roof area, zones 2E and 3E, pe = -3.04 kN/m2 = -63.4 psf

Loading:

Dead load for timber roof, D:

Light frame wood roof with board ceiling, waterproofing and insulation (3psf) & metal sheeting = 14 psf = 0.67 kPa

Roof live load, Lr = 20 psf = 0.96 kPa Ref. IBC2018 Tbl 1607.1

Force due to wind pressure, W:

Consider high-pressure edge areas as critical design load, W = -63.4 psf = -3.04 kPa

Basic Load Combinations:

	psf	kPa (kN/m2)
Load case 1: D + Lr	34.0	1.63
Load case 2: D + 0.6W	-24.0	-1.15
Load case 3: D + 0.75Lr + 0.45W	0.5	0.02
Load case 4: 0.6D + 0.6W	-29.6	-1.42

Most onerous load case for design check of timber members, F -29.6 psf = -1.42 kPa

Timber rafter check:

Material:

Caribbean pitch pine = GS C18 strength class or SS C27

Material properties:

Bending parallel to grain, Sp = 27.3 N/mm2

Shear parallel to grain, Sv = 9.25 N/mm2

Gable Roof Geometric properties based on max. roof dimensions and min. pitch:

Recall max. building length (L) and width (W) = 24.5 m = 80.4 ft

Let building width = 18.3 m = 60.0 ft

Minimum roof pitch = 20 degrees

Rafter length between apex and wall plate, Lraf = 9.74 m = 31.9 ft

Let max. spacing of rafter, Sraf = 0.42 m = 1.38 ft

Effective wind area = 4.09 m2 = 44.01 sq. ft

Project: Hurricane Resistant Buildings	Date: 12-Jul-21
Engineer: Shalini Jagnarine-Azan	Page: 4 of 5
Description: Gable Roof 180mph Exposure B	

Check timber rafter size:

rafter depth, H = 150 mm x width, B = 50 mm
 Dressed timber section, h = 144 mm x width, b = 44 mm

Material properties of timber:

Bending parallel to grain, Sp = 27.3 N/mm²
 Shear parallel to grain, Sv = 9.3 N/mm²
 wet exposure coefficient, k2 = 0.9
 duration load factor, k3 = 1.75 for D + L + W in 3-sec gusts
 depth modification factor, k7 = 1.08 k7 = (300/h)^{0.11} for beam depths <300mm

Section modulus, Z = (1/6) x BH² = 187500 mm³
 Section modulus based on dressed timber size, Sx = 152064 mm³

UDL design load on rafter, w = P x Sraf = 0.60 kN/m = 40.8 Lb/ft
 Allowable bending stress, sp = Sp x k2 x k3 x k7 = 46.61 N/mm²
 Allowable bending strength Mp = sp x Sx = 7.1 kNm (dressed size)
 Actual bending, M = wL²/8 = 7.1 kNm use zone 2, as rafter length critical

Actual bending < allowable bending strength, member size OK

Allowable shear stress, sv = Sv x k3 = 16.19 N/mm²
 Shear capacity, Sv = sv x (2/3 . bd) = 68.38 kN [Note: vmax = 3/2 . v/bd]
 Actual shear on rafter, V = wL_{eff}/2 = 2.90 kN = 652.6 lbs

Actual shear < allowable shear strength, OK

Timber purlins check:

Material to be same as rafter.

Length of purlin, Lpur = rafter spacing = 0.42 m = 1.4 ft
 Let spacing of purlins, Spur = 1 m = 3.3 ft
 Effective wind area = 0.42 m² = 4.52 sq. ft

Check timber purlin size:

purlin depth, H = 50 mm x width, B = 50 mm
 Dressed timber section, h = 44 mm x width, b = 44 mm

Material properties of timber:

Bending parallel to grain, Sp = 27.3 N/mm²
 Shear parallel to grain, Sv = 9.3 N/mm²
 wet exposure coefficient, k2 = 0.9
 duration load factor, k3 = 1.75 for D + L + W in 3-sec gusts
 depth modification factor, k7 = 1.24 k7 = (300/h)^{0.11} for beam depths <300mm

Section modulus, Z = (1/6) x BH² = 20833.3 mm³
 Section modulus based on dressed timber size, Sx = 14197.3 mm³

UDL design load on rafter, w = P x Spur = 1.42 kN/m = 97.3 Lb/ft
 Allowable bending stress, sp = Sp x k2 x k3 x k7 = 53.11 N/mm²
 Allowable bending strength Mp = sp x Sx = 0.8 kNm (dressed size)
 Actual bending, M = wL²/8 = 0.03 kNm use zone 2, as rafter length critical

Actual bending < allowable bending strength, member size OK

Project: Hurricane Resistant Buildings	Date: 12-Jul-21
Engineer: Shalini Jagnarine-Azan	Page: 5 of 5
Description: Gable Roof 180mph Exposure B	

Allowable shear stress, $s_v = S_v \times k3 = 16.19 \text{ N/mm}^2$
 Shear capacity, $S_v = s_v \times (2/3 \cdot bd) = 20.89 \text{ kN}$ [Note: $v_{max} = 3/2 \cdot v_{bd}$]
 Actual shear on rafter, $V = w_{LUD}/2 = 0.30 \text{ kN} = 67.0 \text{ lbs}$

Actual shear < allowable shear strength, OK

Instructions: How to use the spreadsheet

Step 1: Please change rafter width and timber stresses in the calculation

Step 2: Adjust the rafter depth in the calculation until bending passes i.e. "Member size OK"

Step 3: Copy the rafter spacing and uplift result in the calculation into the correct table below

Summary Results

Gable Roof width = 15.3m (50ft)
 Min. pitch = 20degs Exposure: B
 50x50 purlins Max. Spacing (mm) 1000 Uplift = 0.8kN (180lbs)
 Material: Hardwood (higher strength) Sp: 27.3MPa, Sv: 9.25MPa

Rafter size depth x width	Spacing (mm)	Spacing (in)	Uplift Force (kN)	Uplift Force (lbs)
150 x 50	600	24	3.47	780
200 x 50	1050	41	6.07	1365
250 x 50	1630	64	9.42	2118

Material: Hardwood (higher strength) Sp: 22.3 Mpa, Sv: 8.06 Mpa

Rafter size depth x width	Spacing (mm)	Spacing (in)	Uplift Force (kN)	Uplift Force (lbs)
150 x 50	490	19	2.83	636
200 x 50	860	34	4.97	1117
250 x 50	1330	52	7.69	1729

Exposure Category B Width 18.3m (60ft)
 50x50 purlins Max. Spac 1000 Uplift = 0.8kN (180lbs)
 Material: Hardwood (higher strength) Sp: 27.3MPa, Sv: 9.25MPa

Rafter size depth x width	Spacing (mm)	Spacing (in)	Uplift Force (kN)	Uplift Force (lbs)
150 x 50	420	17	2.9	652
200 x 50	730	29	5.05	1135
250 x 50	1140	45	7.88	1771

Material: Hardwood (higher strength) Sp: 22.3 Mpa, Sv: 8.06 Mpa

Rafter size depth x width	Spacing (mm)	Spacing (in)	Uplift Force (kN)	Uplift Force (lbs)
150 x 50	340	13	2.35	528
200 x 50	600	24	4.15	933
250 x 50	930	37	6.43	1445



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